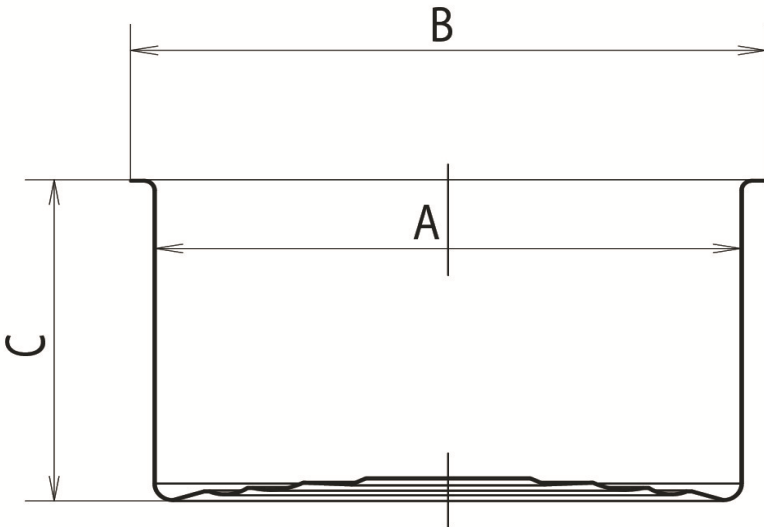


QUALITY REQUIREMENTS FOR PACKAGING		Date of issue: 07.7.2023
No.: 07-099-CF-D	Internal index:0.16/99/25.5	Internal name: DD food can
Packaging application	Foods products - sterilization	
Quality parameters	Unit	Range or specification description
a) Dimensions		
- A	mm	99
- B	mm	105.0 ±0.25
- C	mm	25.5 ±0.5
Useful volume	cm ³	155 ±5%
b) Material		Tinplate, Standard EN 10202
thickness		
- s1	mm	0.16 ETP or TFS
c) External and internal protection		
- External surface		Gold lacquered or Lithography
- Internal surface		Aluminized polyester lacquer 2x BPA NI
- Corrosion		No corrosion present
- Visible defects		Without any visible defects
d) Joints and sealing		
- body-end (EOE TFS)		Double seaming, sealed
		Special requirements: The batches correspond to internal company Technical Specification. The cans are in accordance with Regulation (EO) 1935/2004, 10/2011, 2018/213 and EN ISO 15593:2008.
		Delivery packaging: For auto transport: On pallets 800x1200 mm, max height 1450 mm, 44x84 = 3 696 pcs on pallet, wrapped with foil.



TECHNICAL SPECIFICATION

Easy Open Ends 99 mm

ITEM	401 DIA EOE (99 mm)
➤ END MATERIAL	TFS
THICKNESS	0.22 MM
TEMP	T4 CA
OUTSIDE LACQUER	GOLD $\geq 6 \text{ g/m}^2$
INSIDE LACQUER	POLYESTER GOLD(BPA-NI) $\geq 14 \text{ g/m}^2$
➤ TAB MATERIAL	GALVANIZED
THICKNESS	0.30 MM
OUTSIDE & INSIDE LACQUER	ALUMINIZED
➤ PARAMETER	
OUTSIDE DIAMETER	108.50 $\pm$ 0.15MM
CURL HEIGHT	2,00 $\pm$ 0.15 MM
COUNTER - SINK DEPTH	4,75 $\pm$ 0.12 MM
PLANE DEPTH	$\geq 3.10 \text{ MM}$
COMPRESSIVE STRENGTH	$\geq 170 \text{ kPa}$
POP	15 N – 35 N
TEAR	40 N – 80 N
SEAMING COMPOUND WEIGHT	83 $\pm$ 10mg
PACKING:	PER PALLET: 43 700 PCS